

49

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21891
<b>Description:</b> Cover	<b>Part Number:</b>	D3138-1
<b>Dwg:</b> D3138 Rev. B	<b>Qty:</b>	2
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	04.11.30	2
2	PG	Issue P/O: <b>Email or Ship DXF file to vendor</b> Laser Cut D3138-1 flat pattern per Dwg D3138 Possible Supplier: GFI or Industrial Laser <b>Material release note is required</b>			
3	RG	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	Fabricate by hand		
4	QC6	Inspect dimensions as per Dwg D3138			
5	GA	Deburr	AB	05.01.26	2
6	GA	Bend as per Dwg D3138	AB	05.01.26	2
7	QC5	Inspect work to Step 6	KT	05.01.31	2
8	FP	Chemical Conversion Coat per QSI 005 4.1	M	05.02.14	2
9	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) per QSI 005 4.3	M	05.02.15	2
10	QC3	Inspect Powder Coat	CL	05/02/17	2
11	ST	Identify and Stock with part number and batch number using fine point permanent ink marker as per view B-B top surface Dwg D3138	CL	05/02/17	2
12	AC	Cost / part: 52.96	SVC	05.02.18	2
13	DC	Close W/O 52.96 Inspect Level 21	HJ	05.02.23	2

Rev	Date	Change	Revised By	Approved
A	02.05.24	New issue	NG	
B	04.11.29	Made by Laser Cut	KJ/RF	

RELEASED  
04/11/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

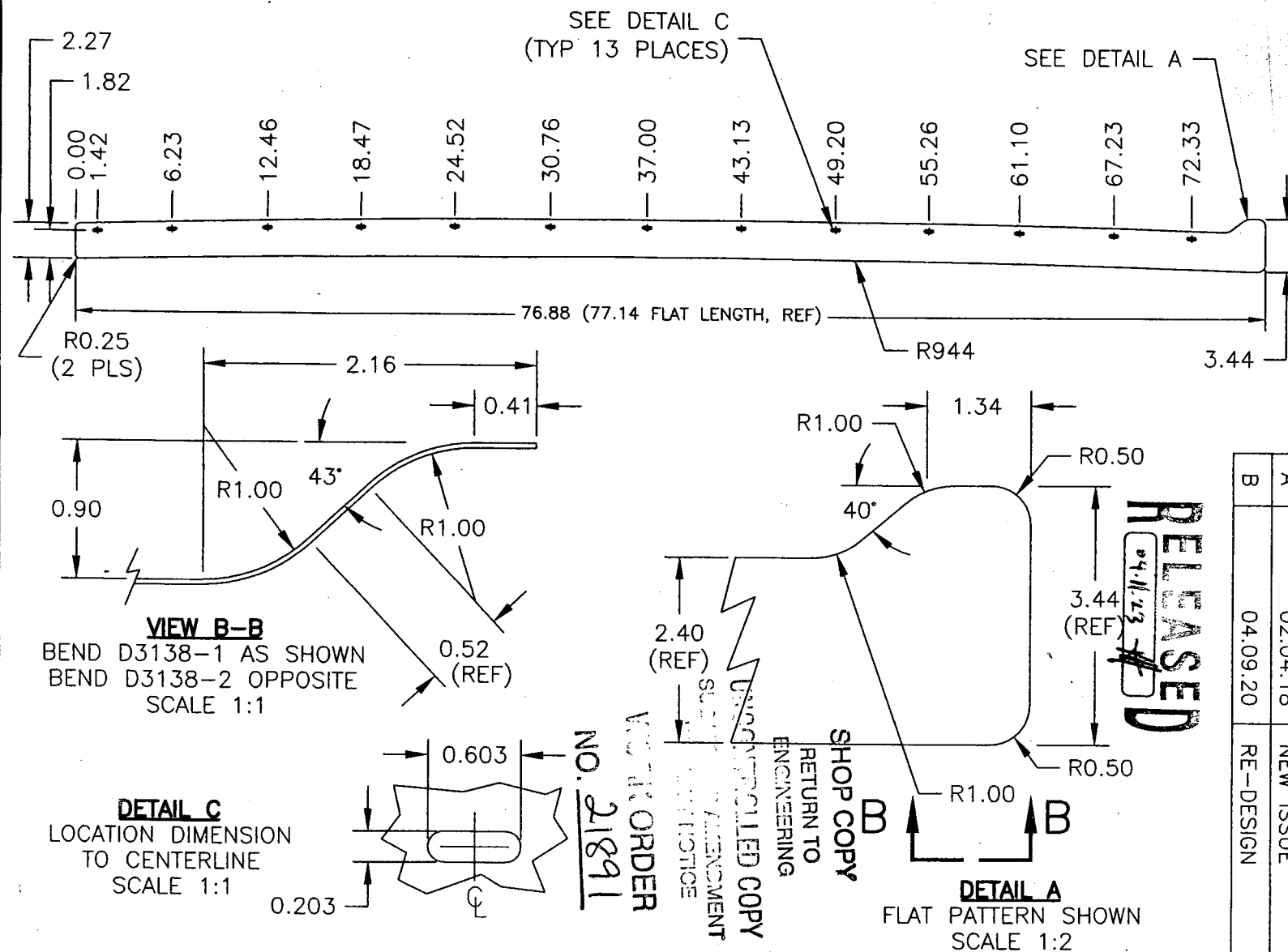
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD
RT	RT	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
#	#	D3138
DATE	TITLE	REV. B
04.09.20	COVER	1:10
A	02.04.18	NEW ISSUE
B	04.09.20	RE-DESIGN

**RELEASED**  
04.11.23

**D3138-1 COVER (SHOWN. REPLACES PREMIER P/N B30-23000-205)**

**D3138-2 COVER (BEND OPPOSITE. REPLACES PREMIER P/N B30-23000-206)**

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.032 THICK (REF DART SPEC. M2024T3S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 12, 2004  
11:35 am

Work Order No : 0021891  
Project Name : D3138-1  
Project For : WK449  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3138-1  
Description : Cover  
Manufactured : Yes  
Amount Req'd : *2*  
Amount Done : 0  
Start Date : 11-11-04  
Est Finish Date : 11-30-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00